

Date: Wednesday, 4/18/2007 10:13:02 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 412 X-TUBE INST,LOW NARROW FWD		
Job Number	: 31916					
Estimate Number	: 12816					
P.O. Number	:			Part Number	: D412664105	
This Issue	: 4/18/2007		S.O. No.	: D412-664 UNDER REV		
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: 4/17/2007		Type	: LANDING GEAR		
Previous Run	: 31642			Drawing Revision	: U/R	
Written By	:			Material	:	
Checked & Approved By	: <i>[Signature]</i> 07.04.18			Due Date	: 4/20/2007	
Comment	: Est Rev:A New Issue 07-04-05 JLM			Qty:	1 Um: Each	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels as per PPP D412-664-105 CHG001	<i>(D)</i> <i>K5 07/04/20</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D412664145	Crosstube 412 Low	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Crosstube 412 Low Batch: <i>31139</i>	
4.0	AN635A	BOLT	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Bolt Batch: <i>M101697 ✓</i>	
5.0	AN636A	Bolt	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Bolt Batch: <i>M102929 ✓</i>	<i>7/4/19 SP</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/04/20 _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 4/18/2007 10:13:03 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 412 X-TUBE INST,LOW NARROW FWD

Job Number: 31916

Part Number: D412664105

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 MS21042L6

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Nut

Batch: M101660 ✓

7.0 AN960JD616

Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Washer

Batch: M103395 ✓

7/4/10 SP

8.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Identify and pack for shipping as per PPP D412-664-105

Draft 7/4/2010

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

7/5/2010

Job Completion



✓ 8/4/2010

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Item	-101	-201	-203	-105	-205	Part Number	Description
	X					D212-664-101	CROSSTUBE INSTALLATION, 204/205/210/212/214/412 HIGH FWD
		X				D212-664-201	CROSSTUBE INSTALLATION, 204/205/210/212/214 HIGH AFT
			X			D412-664-203	CROSSTUBE INSTALLATION, 412 HIGH AFT
				X		D412-664-105	CROSSTUBE INSTALLATION, 412 LOW-NARROW FWD
					X	D412-664-205	CROSSTUBE INSTALLATION, 412 LOW-NARROW AFT
1	1					D212-664-141	CROSSTUBE ASSEMBLY, 204/205/210/212/214/412 HIGH FWD
2		1				D212-664-241	CROSSTUBE ASSEMBLY, 204/205/210/212/214 HIGH AFT
3			1			D412-664-243	CROSSTUBE ASSEMBLY, 412 HIGH AFT
4				1		D412-664-145	CROSSTUBE ASSEMBLY, 412 LOW-NARROW FWD
5					1	D412-664-245	CROSSTUBE ASSEMBLY, 412 LOW-NARROW AFT
10	2			2		*D2893-1	SUPPORT
11	4			4		*D3595-063-450	RUBBER CUSHION
12	4			4		*MS21920-24	CLAMP (OR MS21042-26)
13	4			4		AN6-35A	BOLT
14	4			4		AN6-36A	BOLT
15	6			6		MS21042L6	NUT (OR MS21042-6)
16	18			18		AN960JD616	WASHER
17				1		*D2856-250-842	ABRASION STRIP
18				1		*D3189-3	CHAFING SHIELD
19				2		*MS21920-22	CLAMP
20		2				*D2940-1	SUPPORT
21		4				*D3595-063-530	RUBBER CUSHION
22		4				*MS21920-28	CLAMP (OR MS21042-30)
23		4				AN6-40A	BOLT
24		2				AN6-41A	BOLT
25		6				MS21042L6	NUT (OR MS21042-6)
26		18				AN960JD616	WASHER
30			1	1		*D2896-1	SUPPORT
31			2	2		*D2856-600-1009	ABRASION STRIP
32			2	2		*D3595-063-570	RUBBER CUSHION
33			4	4		*MS21920-28	CLAMP
34			2	2		*MS21920-32	CLAMP
35			4	4		AN6-40A	BOLT
36			2	2		AN6-41A	BOLT
37			6	6		MS21042L6	NUT (OR MS21042-6)
38			18	18		AN960JD616	WASHER
39			2	2		*D3189-1	CHAFING SHIELD
40				2		*D3606-1	CUFF
41				44		*CR3212-4-07	RIVET (M7885/3-4-07)
50	1	1				D3428-1	PLACARD

*REFERENCE ONLY. PARTS ARE INCLUDED IN D212-664-141/-241 OR D412-664-145/-243/-245 ASSEMBLIES ABOVE

NO. 31916 WORK ORDER

NOTE: KITS INCLUDE EXTRA HARDWARE FOR COMPATIBILITY WITH BOTH DART AND BELL/AA SKIDTUBES.

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Revision: D
 Date: 07.03.03

